

Pebax® 3533 SA 01 MED

TPA

Pebax® 3533 SA 01 MED resin

Polyether block amide **Pebax® 3533 SA 01 MED resin** is a thermoplastic elastomer made of flexible polyether and rigid polyamide. This grade offers the highest quality and it is specially designed to meet the stringent requirements of the medical applications such as minimally invasive devices.

Upon request, letters regarding USP Class VI compliance can be provided.

Main applications:

- Arterial catheters
- Flexible injected parts

Packaging:

This grade is delivered dried in sealed packaging (25 kg bags) ready to be processed.

Shelf Life:

Two years from the delivery. For any use above this limit, please refer to our technical services.

Rheological properties	dry / cond	Unit	Test Standard
Molding shrinkage, parallel	0.5 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.8 / *	%	ISO 294-4, 2577

Mechanical properties	dry / cond	Unit	Test Standard
Tensile Modulus	19 / 18	MPa	ISO 527-1/-2
Stress at 50% strain	4 / 4	MPa	ISO 527-1/-2
Strain at break	>50 / >50	%	ISO 527-1/-2
Charpy impact strength, +23°C	- / N	kJ/m²	ISO 179/1eU
Charpy impact strength, -30°C	- / N	kJ/m²	ISO 179/1eU
Charpy notched impact strength, +23°C	- / N	kJ/m²	ISO 179/1eA
Charpy notched impact strength, -30°C	- / N	kJ/m²	ISO 179/1eA

Thermal properties	dry / cond	Unit	Test Standard
Melting temperature, 10°C/min	144 / *	°C	ISO 11357-1/-3
Vicat softening temperature, 50°C/h 50N	77 / *	°C	ISO 306

Other properties	dry / cond	Unit	Test Standard
Water absorption	1.2 / *	%	Sim. to ISO 62
Humidity absorption	0.4 / *	%	Sim. to ISO 62
Density	1000 / 1000	kg/m³	ISO 1183

Test specimen production	Value	Unit	Test Standard
Injection Molding, melt temperature	210	°C	ISO 294
Injection Molding, mold temperature	30	°C	ISO 10724

Pebax® 3533 SA 01 MED

TPA

Mechanical properties (TPE)	dry / cond	Unit	Test Standard
Strain at break TPE	>300 / *	%	ISO 527-1/-2
Stress at break TPE	39 / *	MPa	ISO 527-1/-2
Shore A hardness, 3s	82 / *	-	ISO 7619-1
Shore D hardness, 15s	25 / *	-	ISO 7619-1

Processing conditions:

- Typical melt temperature (Min / Recommended / Max) : 180°C / 210°C / 240°C.
- Typical mold temperature : 10 – 30°C.
- Drying time and temperature (only necessary for bags opened for more than two hours) : 4-8 hours at 55-65°C.

Processing conditions:

- Typical melt temperature (Min / Recommended / Max) : 190°C / 205°C / 220°C.
- Drying time and temperature (only necessary for bags opened for more than two hours) : 4-8 hours at 55-65°C.

Characteristics

Processing

Injection Molding, Film Extrusion, Other Extrusion

Delivery form

Pellets

Additives

Lubricants

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa